



FOR GUIDANCE PURPOSES ONLY NOT TO BE CONSTRUED AS A GUARANTEE

July 5, 2011

CERTIFICATE OF ANALYSIS

Reference:

Vessel: "Clipper Imabari"

Bill of Lading Date: June 23, 2011

Shipper's ID - Cargo Description: 25266.50 Metric Tons of Green Delayed Petroleum Coke in Bulk

Place of Inspection: Port of Wilmington, Wilmington, DE

Order Number: 4500087562.30

Date of Sampling:

June 21-23, 2011

SGS Reference Number: 231-13400

As instructed, SGS collected samples for the above referenced cargo and analyzed the samples in accordance with the test methods indicated. SGS North America Inc is accreditated in accordance with ISO 17025.

The MSS Outbound, operated by SGS at Chesapeake Bay Piers, Baltimore, MD US was used to systematically collect samples throughout the loading of the cargo on June 21-23, 2011. Accordingly, we report the following cargo composite results.

Proximate Analysis	Test Method	As Received	Dry Basis
Total Moisture	D 3302	10.44	%
Ash Content	D 3174	0.48	0.53 %
Volatile Matter	D 3175	11.94	13.33 %
Fixed Carbon	D 3172 (by difference)	77.14	86.14 %
Sulfur Content	D 4239	5.34	5.96 %
Gross Calorific Value	D 5865	13651	15243 Btu/lb
	D 5865	7584	8468 Kcal/kg

Hardgrove Index

ISO 5074 / D 409

82 points at 0.47 % moisture

SGS North America Inc. Minerals Services Division

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William McDonough

Baltimore Area Operations

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<u>Ultimate Analysis</u>	Test Method	As Received	Dry Basis
Carbon Content	D 5373	78.85	88.05 %
Net Calorific Value (at constant pressure)	D 5865	13233 7352	14899 Btu/lb 8277 Kcal/kg
Emission Factor	tCO2/TJ	93.9	

SGS North America Inc. Minerals Services Division

William McDonough **Baltimore Area Operations**

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PORT OF WILMINGTON

Wilmington, Delaware

NOTE: Load Port details are without guarantee. For the most current information please contact one of the local agents below.

Max Volume:

41,000 MTs

Typical Loading Rate:

7,000 MTs/day

• Draft Alongside:

38 ft - MLW FW

 Max Sailing Draft: Vessel LOA Max:

38 ft – MLW FW 923 ft

Vessel BEAM Max:

145 ft

HARBOR MASTER: Bobby - 302-545-8591

AGENTS:

Mr. Will Schmidt

T. Parker Host of Delaware, Inc. 1 Hausel Road, Suite 208 Wilmington, DE 19801

Tel: 302-654-2240 Fax: 302-654-2256 Cell: 302-559-7929 Email (private):

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Email (general):

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Bob Keeney

Terminal Shipping Co.

Philadelphia

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Mr. Jim Cooney

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